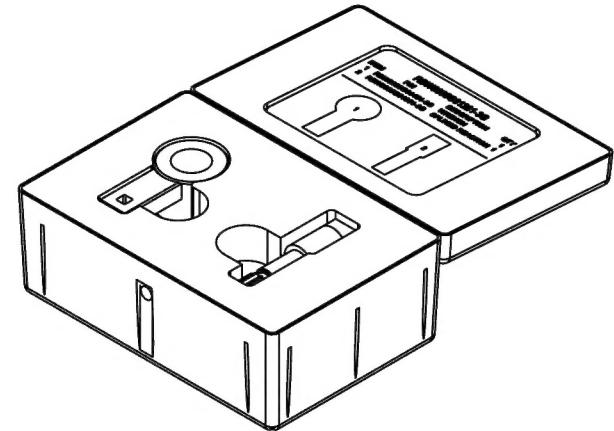
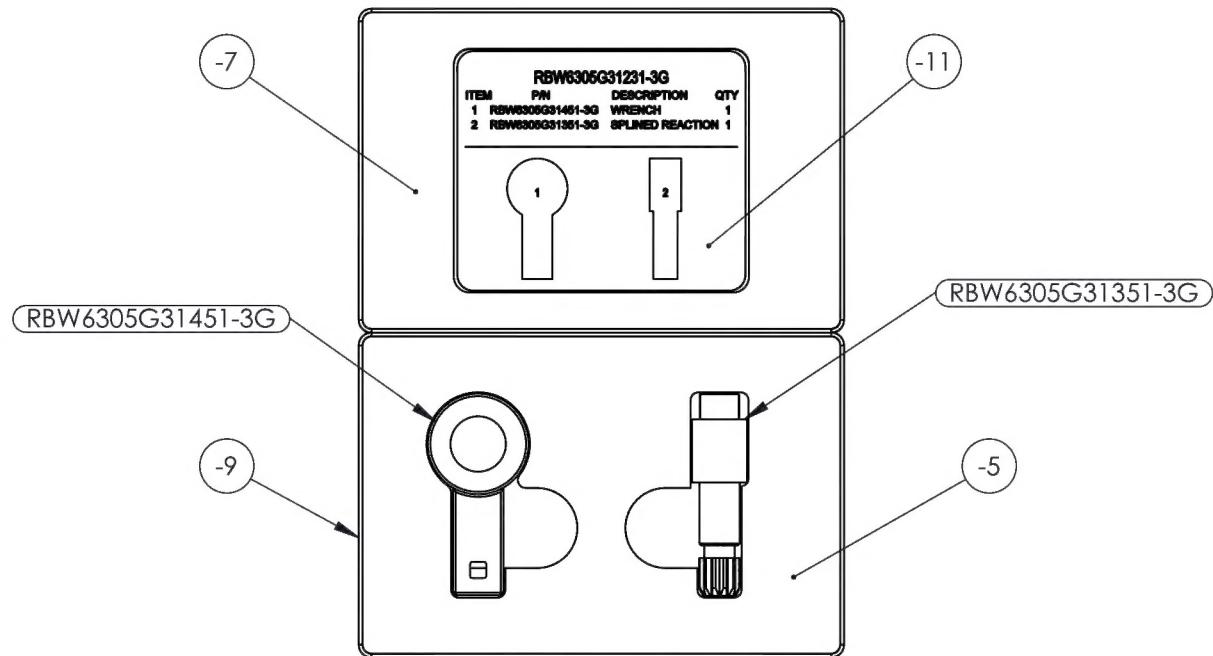


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REV		ECR		DESCRIPTION		DATE	INITIAL	APPROVED
1				RELEASED FOR PRODUCTION.		1/19/2016	SM	JAG



NOTE:
REF. AGUSTAWESTLAND T/N 3G6305G31231

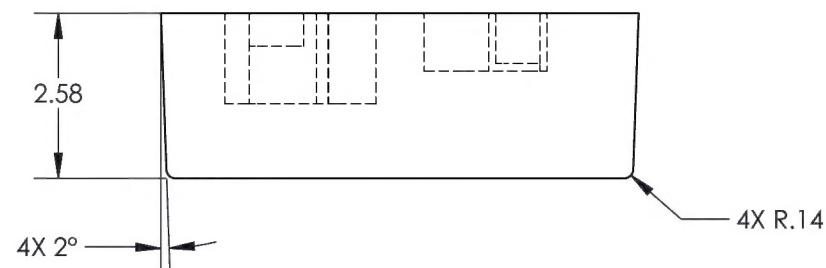
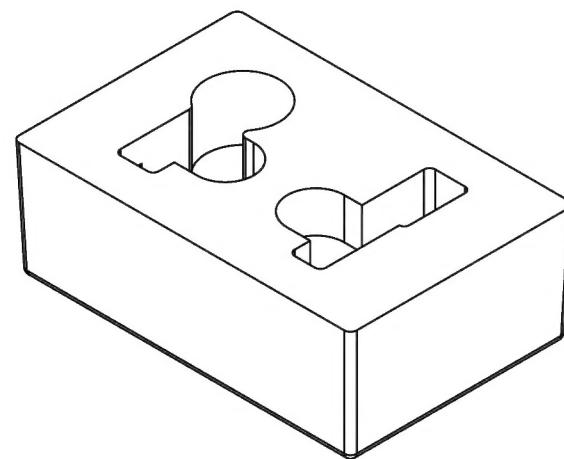
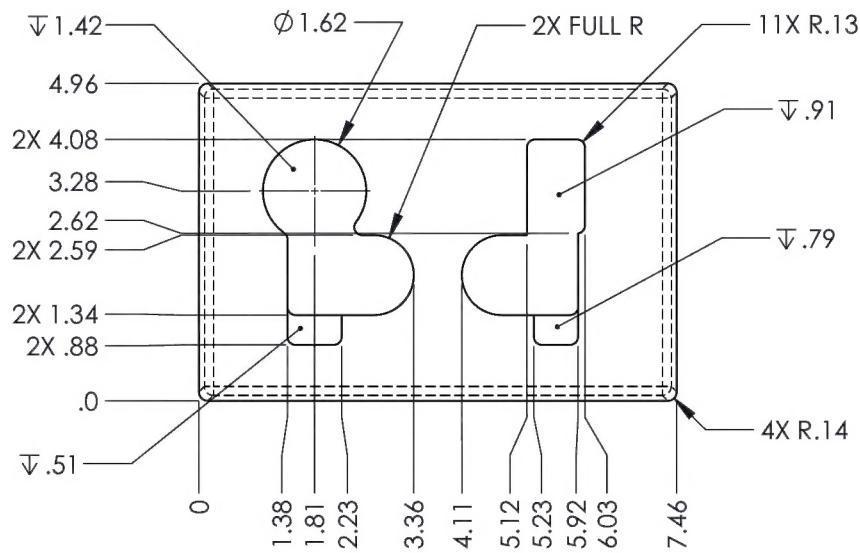
DART
AEROSPACE

TITLE		REV
TOOL, AGB ECS DRIVE GEAR RING NUT REM/INST		1
DWG NO.		RBW6305G31231-3G
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8
FINISH		.XX ± .01 ANGLES ± 5°
SPEC		X ± .1 SURFACES = 125 ✓
DRAWN BY:		MACKOVJAK
CHECKED:		CLOUGH
OPPS APPR:		ANDERSON
QA APPR:		LINDSAY
APPROVED:		GILBERT
SCALE		1:3
DATE		1/19/2016
SHEET		1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	WRENCH	STEEL	RBW6305G31451-3G	1
				1	SPLINED REACTION	STEEL	RBW6305G31351-3G	1
		B/O	-5	1	BOTTOM FOAM	Y-20 BLACK	7.46 X 4.96 X 2.58 (I.R. SPECIALTY)	2
		B/O	-7	1	TOP FOAM	Y-20 BLACK	7.46 X 4.96 X .75 (I.R. SPECIALTY)	3
		B/O	-9	1	CASE	PLASTIC	PELICAN CASE # APP-1120-E	1
			-11	1	TOOL PLACARD	PLASTIC		4
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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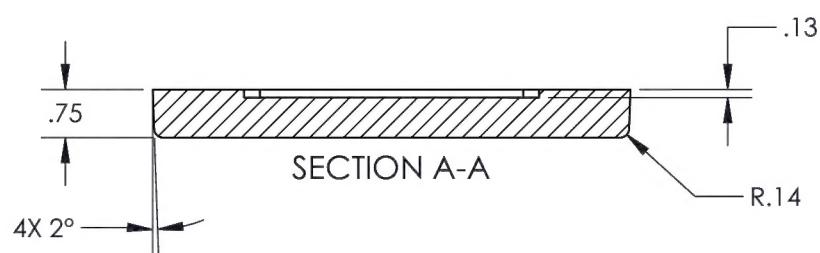
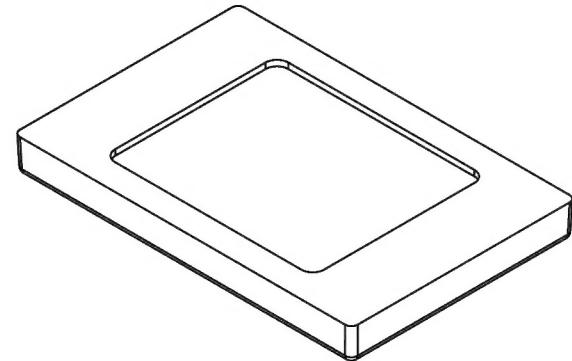
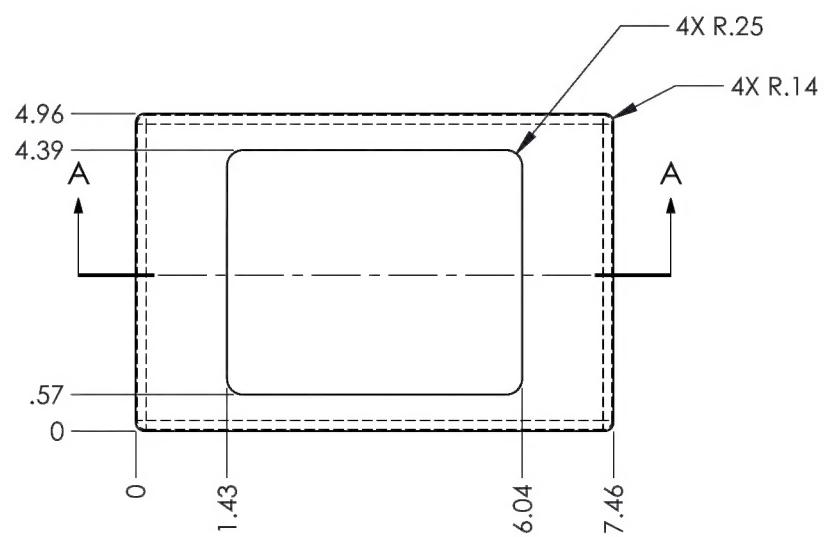
(-5)

BOTTOM FOAM

DART AEROSPACE	
TITLE	TOOL, AGB ECS DRIVE GEAR RING NUT REM/INST
DWG NO.	RBW6305G31231-3G-5
REV	1
MAT'L	Y-20 BLACK
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
DRAWN BY:	MACKOVJAK
CHECKED:	
OPPS APPR:	
QA APPR:	USED ON MODEL
APPROVED:	GILBERT AW 139
SCALE	1:3
DATE	1/19/2016
SHEET 2 OF 4	

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REV		ECR		DESCRIPTION		DATE	INITIAL	APPROVED
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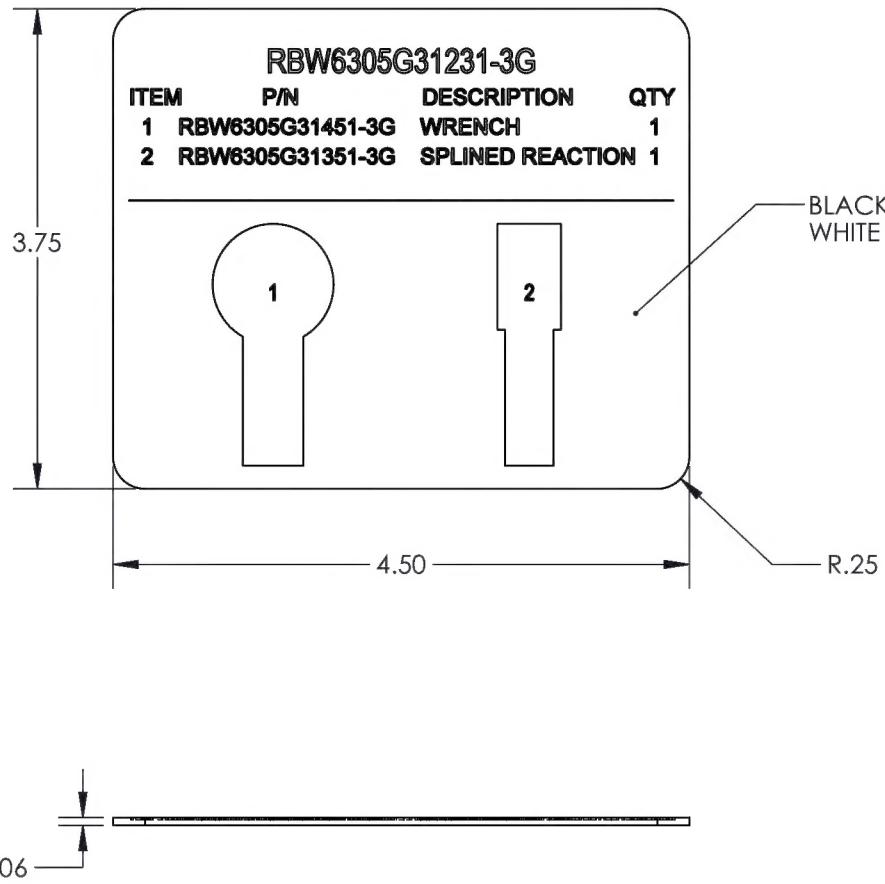
(-7)

TOP FOAM

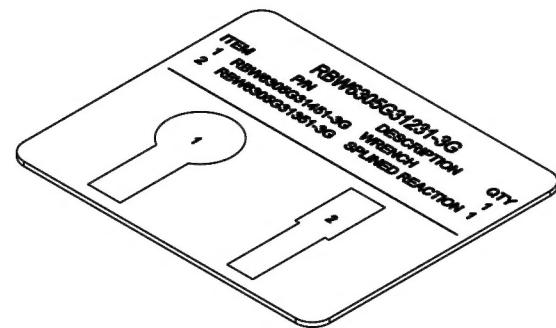
DART AEROSPACE	
TITLE	
TOOL, AGB ECS DRIVE GEAR RING NUT REM/INST	
DWG NO.	
RBW6305G31231-3G-7	
REV	1
MATERIAL Y-20 BLACK	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125 ✓
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY:	MACKOVJAK
CHECKED:	
OPPS APPR:	
QA APPR:	
APPROVED:	GILBERT
USED ON MODEL	
AW 139	
SCALE	1:3
DATE	1/19/2016
SHEET 3 OF 4	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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BLACK BACKGROUND WITH
WHITE LINES AND LETTERS



NOTE:
USE PDF.

DART AEROSPACE	
TITLE	
TOOL, AGB ECS DRIVE GEAR RING NUT REM/INST	
DWG NO. RBW6305G31231-3G-11 REV 1	
MATERIAL PLASTIC UNLESS OTHERWISE SPECIFIED HEAT .XXX ± .010 FRACTIONS ± 1/8 TREAT .XX ± .03 ANGLES ± 1° FINISH X ± .1 SURFACES = 125 ✓ SPEC	
DRAWN BY: MACKOVJAK CHECKED: OPPS APPR: QA APPR: APPROVED: GILBERT USED ON MODEL SCALE 2:3 DATE 1/19/2016 SHEET 4 OF 4	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	